

	Doc or ECO #:	ECO-YSI-SND-WKIT-001	Date:	1/09/2018	Author:	CH
	Rev. #:	A				
YSI Sonde with Videoray Integration Kit	Engineering Approval:	aeg	Date:	1/17/2018	Quality Approval	DO

P/N #:	ECO-YSI-SND-WKIT	Effective Date:	January 9, 2018
Title:	YSI Sonde with Videoray Integration Kit		

1.0 Purpose / Summary

YSI Sonde with videoray integration kit BOM was updated to include all parts necessary for full assembly.

2.0 Parts Affected

Part Number	Notes	Removed	Added	New	Modified
51001 ECO-YSI-SND-WKIT	YSI Sonde with Videoray Integration Kit	☐	☐	☐	☒
71070	YSI 600XL End Cap	☐	☒	☐	☐
71060	YSI Mount Block Bottom	☐	☒	☐	☐
71059	YSI Mount Block Top	☐	☒	☐	☐
71058	Phillips, 1/4"-20 Thread, 5/8" Length Black Nylon Pan Head Machine Screw	☐	☒	☐	☐
71057	316 Stainless Steel, 8-16 Thread, 1/2" Length Thread-Forming Screw for Plastic	☐	☒	☐	☐
52008	YSI Manipulator Mount Top	☐	☒	☐	☐
52009	YSI Manipulator Mount Bottom	☐	☒	☐	☐
52010	Screw #8-32 x 1-3/4 Pan Head 18-8 SS	☐	☒	☐	☐

3.0 Detail

This is a simple part correction and BOM update ECO for the YSI Sonde with videoray integration kit (PN YSI-SND-WKIT). The YSI kit YSI-SND-WKIT is missing a BOM for production assembly and some of the parts have coalition between PDM and Epicor.

All part number coalitions have been corrected in PDM and added above under "Parts Affected" to be entered in Epicor. A BOM for PN YSI-SND-WKIT has been created to include all parts necessary for full assembly.

4.0 Disposition of Material

N/A

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5.0 Action Items

Action	Department	Acknowledgement Initials
- Create part numbers and revision in Epicor for parts stated above - Update BOM for YSI-SND-WKIT in RTM	PE	CH
- Reference YSI-SND-WKIT Rev A for future job orders - Update inventory parts with correct part number	Inventory	SL
Reference part numbers stated above for future POs	Purchasing	NS
Reference YSI-SND-WKIT Rev A BOM for future assemblies	Production	KK

6.0 Modified / Referenced Documents:

Document	Current Revision
N/A	

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
1/9/2018		Initial release	CH